

# Work Order ID 72540

Thursday, July 28, 2011 1:41:26 PM



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Item ID: D2525

Accept



Setup Start



Revision ID:

Stop



Item Name: Spacer

Start Date: 7/28/2011 Start Qty: 5.00



Cust Item ID:

Required Date: 7/28/2011 Req'd Qty: 5.00

Customer:

Reference:

Run Start



Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D2525

Rev B

100

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

11/7/28/8 50

110

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

5/10/29

5

120

Identify as per dwg & Stock Location:

SPH

0.00



Packaging

Memo

0.00

Packaging

11/7/28/8 50

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Start Date: 7/28/2011 Start Qty: 5.00

Cust Item ID:

Required Date: 7/28/2011 Req'd Qty: 5.00

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/29 28

11-07-29  
(5)

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[illegible][illegible]

**Required Date:** 7/28/2011

**Required Qty: 5.00**

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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**Abstract**

Spacer

**Location**

ST016

**Loc Qty**

6

**Loc Code**

34519

D2525-3

No

7.0000



Spacer

### Location

ST016

**Loc Qty**

7

**Loc Code**

34520

D2525-5

No

0.0000



Spacer

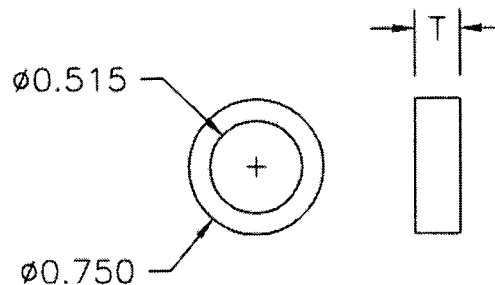


DESIGN BW	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED KE	APPROVED H	DRAWING NO. D2525	REV. B SHEET 1 OF 1
DATE 99.09.30		TITLE SPACER KIT	SCALE 1:1
A	95.12.22	NEW ISSUE	
B	99.09.30	REVISED MATERIAL	

RELEASED  
99.10.12 KE

REFERENCE ONLY

PART NUMBER	THICKNESS T	QTY
D2525-1	0.750	1
D2525-3	0.250	1
D2525-5	0.125	4
D2525-7	0.063	0
D2525-9	0.032	0



MATERIAL: 5052-H32 (QQ-A-225/7) OR 1100 (QQ-A-225/1)  
OR 6061-T6 (QQ-A-225/8) OR 6061-T6 (QQ-A-200/8)  
FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1